Belgard’s new Satura color technology offers numerous advantages:

- It offers new possibilities in terms of look, and provides unmatched design flexibility.
- Satura also gives us the ability to create the look of any natural material. However, unlike natural stone, our concrete products enhanced with Satura color technology, will not require wasteful cutting or chiseling, thus allowing a simple, cost-effective installation.
- Satura’s unique surface coating enhances the saturation of colors and provides improved protections against stains and efflorescence.
PROVENCE SLABS

SPECIFICATIONS

3-Piece Modular

7.5 X 15 X 2.36

15 X 15 X 2.36

15 X 22.5 X 2.36

Large Square

22.5 X 22.5 X 2.36

Large Rectangle

15 X 30 X 2.36

SWATCHES

Shenandoah Blue

Black Hills

Niagara Gray

Lancaster Blue
The surface finish of Provence slabs is designed to highlight the brightness of the colors. Provence slabs receive a special surface treatment that enhances their color and provides additional protection against stains.

Regarding the various stages of excavation, foundations, installing curbs, bedding sand, laying slabs and filling the joints, the installation of Provence slabs is based on the same guidelines as you would find when installing any other slab. See specific installation instructions for slabs in our Belgard Technical Installation Guide found on www.Belgard.com

1. INSTALLATION INSTRUCTIONS

A.1-2  Excavate project space and prepare a sound and level base
A sound foundation is key for stability of patio space.

B. 1-2  Leveling the bedding sand
It is important to pay particular attention to finishing the bedding sand to ensure a perfectly level surface for installing slabs. This will minimize the need to level slabs after installation.
2. CLEANING

If necessary, for regular maintenance and cleaning small stains, simply use clean water and a soft cloth. To remove larger stains other than those due to oil or grease, use a natural soap without coloring or linseed oil taking care to thoroughly wet the surface with water before applying any detergent. Rinse thoroughly with clean water. Cleaning oil or grease stains can be undertaken with a specifically designed product. This cleaning product will be available soon (details to come).

3. PRECAUTIONS:

- Avoid cleaning products containing acids
- Do not use solvents or specialized de-icing products containing calcium or abrasives
- Never use a high-pressure water cleaner
- Do not apply sealer
- To avoid scratching Provence slabs, we recommend putting protective felt or rubber pads under furniture legs

4. SURFACE COATING

Small scratches can appear unexpectedly on the surface of slabs during normal use. These scratches usually fade over time with the combined effect of pedestrian traffic, rain, snow and general maintenance.

Under normal, non-abusive use of the installation and appropriate maintenance, the expected lifetime of the industrial coating on Provence slabs is 10 years. It is essential to simply reapply a surface coating after 10 years in order to maintain stain resistance, color brightness and protection from general wear. Coating specifications and application procedures must be followed as per Oldcastle’s requirements. (Product specifications and application procedures to come).

C. Lay slabs in desired pattern above level bed
   Use one of the provided laying patterns for easy installation.

D. If preferred, fill joints with NextGel™ or other polymeric sand
   Be sure to sweep and clear sand thoroughly if used.

Do NOT use a vibrating compactor

Do not use a vibrating compactor on slabs after installation. Even when protected by a rubber pad, a compactor may damage the slabs’ surface finish and also create cracks in large slabs.

Leveling slabs with a manual tamper

Since a vibrating compactor may not be used on slabs, the final leveling of the surface can be achieved with a manual tamper or rubber mallet after installing and grouting the slabs with sand.
PROVENCE SLABS

LAYING PATTERNS

**PROVENCE A**

Mix A, B, C  100%

**PROVENCE B**

Large Square D  100%

**PROVENCE C**

Large Rectangle E  100%
Satura™ Installation Guide
Featuring Provence® Slabs

Provence slabs are reserved exclusively for residential applications. Provence slabs are not designed for installation on studs.

**PROVENCE D**
- Mix A, B, C  50%
- Large Square D  25%
- Large Rectangle E  25%

**PROVENCE E**
- Mix A, B, C  40%
- Large Square D  30%
- Large Rectangle E  30%

**PROVENCE F**
- Large Square D  33%
- Large Rectangle E  67%
Through Belgard’s new Satura™ color technology, we are able to offer the classic appearance of natural stone with the precision and quality that you expect from Belgard® products. An added benefit is the ease of installation and color consistency when compared with natural stone.

We invite you to explore these new possibilities with Belgard and re-imagine what’s set in stone.